

IN THE CLAIMS

Please amend the claims as follows:

1. (Currently Amended) A method for fabricating a fluidic system, comprising:
depositing a floor layer on a first surface of a substrate;
depositing a silicon based sacrificial layer on the first surface of said floor layer;
patterning said silicon sacrificial layer to define in the silicon sacrificial layer the shape of a desired fluid working gap;
depositing a ceiling layer to cover said silicon sacrificial layer; and
removing said silicon sacrificial layer from between said floor layer and said ceiling layer to produce said working gap.
2. (Previously Amended) The method of claim 1, wherein removing said silicon sacrificial layer includes:
providing at least one access hole leading to said silicon sacrificial layer; and
etching said silicon sacrificial layer through said at least one access hole.
3. (Previously Amended) The method of claim 2, wherein providing said at least one access hole includes forming at least one hole through said ceiling layer to said silicon sacrificial layer.
4. (Original) The method of claim 3, further including depositing a sealing layer over said ceiling layer to close said at least one access hole.
5. (Previously Amended) The method of claim 1, wherein patterning includes:
defining in said sacrificial layer the boundaries of a fluid chamber working gap; and
defining within the boundaries of said fluid chamber a multiplicity of holes extending through said silicon sacrificial layer to said ~~dielectric~~ floor layer.
6. (Original) The method of claim 5, wherein depositing said ceiling layer includes depositing the ceiling layer in said multiplicity of holes to define obstacles in said working gap.

7. (Previously Amended) The method of claim 6, wherein removing said silicon sacrificial layer includes etching said silicon sacrificial layer between said obstacles in said working gap to produce an artificial gel.

8. (Previously Amended) The method of claim 1, further including, after depositing said dielectric ceiling layer:

 patterning and etching said ceiling layer to form a ridge waveguide intersecting the location of a desired fluid working gap;

 patterning and etching said ceiling layer to define at least one access hole leading to said sacrificial layer; and

 thereafter removing said silicon sacrificial layer by etching.

9. (Previously Amended) A method for fabricating a multilevel fluidic device, comprising: forming a first floor layer; depositing a first sacrificial layer on a first surface of said floor layer;

 patterning said sacrificial layer to define in the sacrificial layer the shape of a desired fluid working gap;

 depositing a ceiling layer to cover said sacrificial layer;

 patterning said second sacrificial layer to define in the second sacrificial layer a second desired fluid gap;

 depositing a second ceiling layer to cover said second sacrificial layer; and

 removing said sacrificial layers to produce multilevel working gaps wherein at least one of the sacrificial layers is a silicon material.

10. (Original) The method of claim 9, further including depositing additional patterned sacrificial and ceiling layers sequentially to produce additional working gap levels.

11. (Original) The method of claim 10, further including producing at least one vertical connector hole through a ceiling layer to interconnect adjacent sacrificial layers.

12. (Original) The method of claim 11, further including producing at least one vertical connector hole through each ceiling layer that receives a sacrificial layer on each level to the sacrificial layer on a next adjacent layer.
13. (Original) The method of claim 12, wherein removing said sacrificial layers includes: providing at least one access hole leading to at least one of said sacrificial layers; and etching all said sacrificial layers through said at least one access hole and said at least one vertical connector between each level.
14. (Original) The method of claim 13, wherein providing said at least one access hole includes forming at least one access hole through the topmost ceiling layer to the sacrificial layer covered by said topmost ceiling layer.
15. (Original) The method of claim 14, further including depositing a sealing layer over said second ceiling layer to close said at least one access hole.
16. (Original) The method of claim 9, wherein patterning includes:
defining in at least one of said sacrificial layer and said second sacrificial layer the boundaries of at least one fluid chamber working gap; and
defining within the boundaries of said at least one fluid chamber a multiplicity of holes extending through a corresponding sacrificial layer.
17. (Original) The method of claim 16, wherein depositing said first and second dielectric ceiling layers includes depositing the ceiling layer in said multiplicity of holes to define obstacles in said at least one fluid working gap.
18. (Original) The method of claim 17, wherein removing said sacrificial layer and said second sacrificial layer includes etching said between said obstacles in said at least one working gap to produce an artificial gel.

19. (Currently Amended) The method of claim 9, further including, after depositing one of the said ceiling layers:

 patterning and etching said ceiling layer to form a ridge waveguide intersecting the location of a desired fluid working gap; and

 patterning and etching said ceiling layer to define at least one access hole leading to said sacrificial layer.

20. (Original) The method of claim 1, further including fabricating on said substrate a device for interconnection with said working gap.

21. (Original) The method of claim 20, wherein fabricating said device is carried out by a process compatible with the process of fabricating said working gap.

22. (Original) The method of claim 21, further including interconnecting said working gap with said device to allow fluid transfer between said gap and said device.

23. (Original) A method for fabricating a nanochannel, comprising:

 patterning and etching a substrate to produce a surface having a vertical sidewall intersecting the substrate at the base of the sidewall;

 depositing a thin film conformal sacrificial layer on said substrate and covering said sidewall, the thickness of the thin film at the base of the sidewall having an increased thickness and width to form a sacrificial wire along the base;

 removing by an unmasked RIE the thin film sacrificial layer on the sidewall and on the substrate, while leaving said sacrificial wire along said base;

 depositing a ceiling layer on said substrate and said sidewall and covering said wire; and

 removing said sacrificial wire to produce a nanochannel between said substrate, sidewall, and ceiling layer.

24. (Original) A method for forming a nanochannel, comprising:
depositing a thin film silicon sacrificial layer on a substrate;
patterning said silicon layer to define a sacrificial wire having the shape of a desired nanochannel;
oxidizing the patterned sacrificial silicon layer to reduce the width and height of the sacrificial wire bay consuming silicon from the surface of the wire to form a silicon oxide coating; and
removing the sacrificial wire from within said silicon oxide coating to produce a nanochannel.
25. (Currently Amended) A method of forming a fluidic system, the method comprising:
forming a patterned silicon based sacrificial layer on a substrate, wherein the sacrificial layer defines nanometer scale flowchannels such that surface effects are significant factors in fluid flow through such flowchannels;
forming a ceiling layer on the patterned sacrificial layer; and
removing the patterned sacrificial layer to form the nanometer scale flowchannels.
26. (Original) The method of claim 25 wherein the substrate comprises a floor layer forming a floor of the fluidic devices.
27. (Previously Amended) A method of forming a fluidic system, the method comprising:
forming a patterned silicon based sacrificial layer on a substrate;
forming a ceiling layer on the patterned silicon based sacrificial layer;
forming access holes through the ceiling layer to the patterned silicon based sacrificial layer; and
removing the patterned silicon based sacrificial layer via the access holes.
28. (Original) The method of claim 27 wherein the fluidic system is defined by the ceiling layer and substrate.

29. (Original) The method of claim 27 wherein the substrate comprises a floor layer forming a floor of the fluidic system.
30. (Currently Amended) A method of forming fluidic systems, the method comprising:
forming a patterned amorphous silicon or polysilicon sacrificial layer on a substrate;
forming a ceiling layer on the patterned sacrificial layer;
forming access holes through the ceiling layer to the patterned sacrificial layer;
removing the patterned sacrificial layer via the access holes; and
covering the access holes such that the fluidic systems are defined by the ceiling layer and substrate.
31. (Previously Amended) The method of claim 30 wherein the substrate comprises a floor layer forming a floor of the fluidic systems.
32. (Previously Amended) The method of claim 30 wherein the ceiling layer comprises a dielectric material.
33. (Cancelled) The method of claim 30 wherein the sacrificial layer comprises amorphous silicon or polysilicon.
34. (Previously Amended) The method of claim 30 wherein the fluidic systems comprise channels.
35. (Previously Amended) The method of claim 30 and further comprising forming further fluidic devices on top of the already formed fluidic systems and forming interconnects therebetween.
36. (Previously Amended) The method of claim 30 wherein the layers are formed using chemical vapor deposition.

37. (Previously Amended) The method of claim 30 wherein the sacrificial layer is removed by providing an etchant through the access holes.

38. (Previously Amended) The method of claim 37 wherein the etchant comprises tetramethyl ammonium hydroxide.

39. (Currently Amended) A method of forming fluidic devices, the method comprising:
depositing polysilicon sacrificial layer on a substrate;
lithographically patterning the sacrificial layer;
depositing a ceiling layer on the patterned sacrificial layer;
forming access holes through the ceiling layer to the patterned sacrificial layer;
etching the patterned sacrificial layer via the access holes to form a nanometer scale working gap; and
~~oxidizing~~sealing the access holes.

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41. (Currently Amended) A method for fabricating a fluidic system, comprising:
depositing a floor layer supported by the surface of a substrate;
depositing a sacrificial layer on the surface of the floor layer;
defining in the sacrificial layer the boundaries of a fluid chamber working gap; and
defining within the boundaries of the fluid chamber a multiplicity of holes extending through said sacrificial layer to the ~~dielectric~~ floor layer;
depositing a ceiling layer to cover the sacrificial layer, wherein the ceiling layer is deposited in the multiplicity of holes to define retarding obstacles in the working gap; and
removing the sacrificial layer from between said floor layer and said ceiling layer to produce said working gap having the retarding obstacles, wherein the retarding obstacles are sized and spaced to provide an artificial gel for molecular components.

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42. (Previously Added) The method of claim ⁴⁰41, wherein removing the sacrificial layer includes etching the sacrificial layer between the retarding obstacles in the working gap such that the retarding obstacles significantly influence the motion of molecules.

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~~43~~. (Previously Added) A semiconductor processing method of forming a nanochannel, comprising:

depositing a thin film silicon sacrificial layer on a substrate;
patterning the thin film silicon sacrificial layer to define a sacrificial channel having the shape of a desired nanochannel;
depositing a ceiling layer to cover the sacrificial channel; and
removing the sacrificial channel from under the ceiling layer to produce a nanochannel.

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~~44~~. (Previously Added) The method of claim ⁴²~~43~~ wherein the sacrificial layer has a thickness between approximately 30~~120~~ nm and 1000~~540~~ nm.

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~~45~~. (New) A method for fabricating a multilevel fluidic device, comprising:
forming a first floor layer;
depositing a first sacrificial layer on a first surface of said floor layer;
patterning said sacrificial layer to define in the sacrificial layer the shape of a desired fluid working gap;
depositing a ceiling layer to cover said sacrificial layer, forming a layer of fluidic channels;
forming a further independent layer or layers of fluidic channels using ceiling layers as floor layers for each successive layer of fluidic channels;
forming selective vertical interconnects between fluidic channels in different layers; and
removing said sacrificial layers to produce multilevel working gaps wherein at least one of the sacrificial layers is a silicon material.

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~~46~~. (New) The method of claim ⁴⁴~~45~~ wherein fluidic channels in different layers pass across each other.

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~~47~~. (New) The method of claim ⁴⁴~~45~~ wherein the fluidic channels are similar in size to molecular components that flow through the fluidic channels.

AMENDMENT AND RESPONSE UNDER 37 CFR § 1.116 – EXPEDITED PROCEDURE

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~~48.~~ (New) The method of claim ⁴⁶~~47~~ wherein surface effects of the fluidic channels are significant factors in fluid flow through the fluidic channels.

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~~49.~~ (New) The method of claim 7 wherein the obstacles are approximately 100 nanometers in diameter.

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~~50.~~ (New) The method of claim 1 wherein the sacrificial layer is deposited using chemical vapor deposition.

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~~51.~~ (New) The method of claim 4, wherein the sealing layer is deposited using a low conformality deposition process.
